

**Work Order ID 77181**

November-28-11 9:03:30 AM

**\*77181\***

Page 1

Item ID: D412-758-015

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Stop **\*NS2\***Start Date: 28/11/2011 Start Qty: 2.00 **\*2\***

Cust Item ID:

Required Date: 12/12/2011 Req'd Qty: 2.00 **\*2\***

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 11/11/28

Tooling:

Date:

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D412-758	C
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100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP412-758-015 CHG001

110

0.00

**\*110\***

Pick Kit

Packaging

Memo

0.00

Packaging

115

0.00

**\*115\***

QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

ml 11 . 12 . 12 (2)  
JG for MLJ 11-12-12 (2)

Pu/12/12 (2)

ml 11 . 12 . 12 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

**Work Order ID 77181****\*77181\***

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Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 28/11/2011 Start Qty: 2.00 **\*2\***

Cust Item ID:

Required Date: 12/12/2011 Req'd Qty: 2.00 **\*2\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
<b>*120*</b>	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-758-015								
	Location: _____								
	PPP Rev: <u>021</u>								
130		0.00							
<b>*130*</b>	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

*11/12/12* (2)

*11/12/13*

*mf 11-12-13*

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# Picklist Print

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Work Order ID: 77181

**\*77181\***

Parent Item: D412-758-015

**\*D412-758-015\***

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 28/11/2011

Required Date: 12/12/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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**\*D3531-041\***

Bracket Assembly

Manufactured No

110 Each 3.0000

1

2

\*\*

Location

Loc Qty

Loc Code

ST227

3

71976

3

Manufactured No

110 f 263.1000

1.05

71976

2.210526

\*\*

Location

Loc Qty

Loc Code

ST404

263.1

61878

263.1

61878

cut qty of 2 at 6.6" as per dwg D2464-0066 \*\*\*per kit\*\*\*

D3525-1

**\*D3525-1\***

Placard

Manufactured No

110 Each 9.0000

1

2

\*\*

Location

Loc Qty

Loc Code

ST064

9

28428

4

68324

5

Manufactured No

110 Each 84.0000

4

8

\*\*

Location

Loc Qty

Loc Code

st073

84

35024

28

35025

56

28428

35026

D3645-1

**\*D3645-1\***

Washer

Manufactured No

110 Each 84.0000

4

8

\*\*

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 28/11/2011

Required Date: 12/12/2011

Start Qty: 2.00

Required Qty: 2.00

AN525-10R7

Purchased

No

110

Each

267.0000

7

14

**\*AN525-10R7\***

Screw

\*\*

Location

Loc Qty

Loc Code

ST325

267

115371

67

116737

100

118686

100

NAS1149DN632J

Purchased

No

110

Each

783.0000

4

8

**\*NAS1149DN632.J\***

Washer

\*\*

Location

Loc Qty

Loc Code

ST297

783

118428

783

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

0.0000

7

14

**\*AN960.ID10\***

Washer

\*\*

MS21042L06

Purchased

No

110

Each

272.0000

4

8

**\*MS21042I 06\***

Nut

\*\*

Location

Loc Qty

Loc Code

ST300

272

118354

3

118686

69

119109

100

119307

50

119758

50

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Shop Packet Print

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 28/11/2011

Required Date: 12/12/2011

Start Qty: 2.00

Required Qty: 2.00

MS24693-S29

Purchased

No

110

Each

128.0000

4

8

**\*MS24693-S29\***

Screw

\*\*

Location

Loc Qty

Loc Code

ST288

128

103915

128

110

Each

10.0000

2

4

RAM-B-201U-A

Purchased

No

**\*RAM-B-201U-A\***

Socket Arm, 1.75"

\*\*

Location

Loc Qty

Loc Code

ST382

4

118365

4

ST396

6

119747

6

110

Each

10.0000

2

4

RAM-B-202U

Purchased

No

**\*RAM-B-202U\***

Round Plate Mount, Single 1" Ball

\*\*

Location

Loc Qty

Loc Code

ST382

6

118365

6

ST396

4

119747

4

110

Each

9.0000

1

2

RAM-B-217U

Purchased

No

**\*RAM-B-217U\***

Round Plate Mount, Dual 1" Ball

\*\*

Location

Loc Qty

Loc Code

ST382

3

118365

3

ST396

6

119747

6

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 28/11/2011

Required Date: 12/12/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

110

Each

7,957.000

3

6

**\*MS21042L3\***

Nut

\*\*

*Handwritten signature and date 11/12/11*

Location

Loc Qty

Loc Code

ST300

213

117441

16

117885

35

118451

5

118927

157

ST516

5994

119017

5994

ST518

1750

119075

1750

*Handwritten: 1189 119075*

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